

**TECHNICAL DATA SHEET** 

# **MOL-PROCUT MW**

#### Description:

**MOL-PROCUT MW** is designed to contain advanced, multipurpose and non-chlorinated emulsifier package additive composed of an optimized mixture of emulsifiers, specialty corrosion inhibitors, anti-rust, antioxidant additives and antiseptic (fungicide and bactericide) which makes it suitable for use in metal working fluid machines " ferrous & non - ferrous " which is soluble with water providing stable emulsion have excellent lubricity, friction reduction, anti-corrosion properties, Excellent tool life and surface finish.

#### **Features:**

- Good emulsion stability and long coolant life.
- Suitable for wide range of materials and operations.
- Very high ratio of tramp oil rejection.
- Low foaming in soft and hard water.
- Universal product that represents the technical solution for the metals.

# **Applications:**

MOL-PROCUT MW is recommended for most metal cutting operations and materials even ferrous or nonferrous, where a multipurpose excellent coolant is required.

### Health, Safety and Environment:

- Normal safety precautions (gloves and safety goggles) Should be employed
- Avoid eye and prolonged skin contact.
- Wash thoroughly after handling material.
- Don't discharge used oil in drains, dispose to an authorized used oil collection point
- For more information, please see the Material Safety Data Sheet (MSDS).

# **Physical and Chemical Conditions:**

# MOL-PROCUT MWValueAppearanceVisual amber fluid<br/>(5% emulsion) Visual MilkyDensity @ 15°C, g/cm3 ASTM D 12980.89Mineral Oil Content80%PH @ 5% DIN 513698,5 - 8,9Refractometer Coefficient1.00Corrosion Protection, 15°dh, 5% DIN 51360/20-0

**MOLLUBE** 

# Concentration:

- Forging % 3 5
- Grinding: % 2 3
- Cutting: % 3 5
- Broaching: % 10 12
- Rolling: % 5

#### **Storage Conditions:**

- Should be stored sealed under normal conditions.
- Shelf life in original package and at room temperature is 2 years

#### Packing Available in:

- 20 Lit - 208 Lit

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